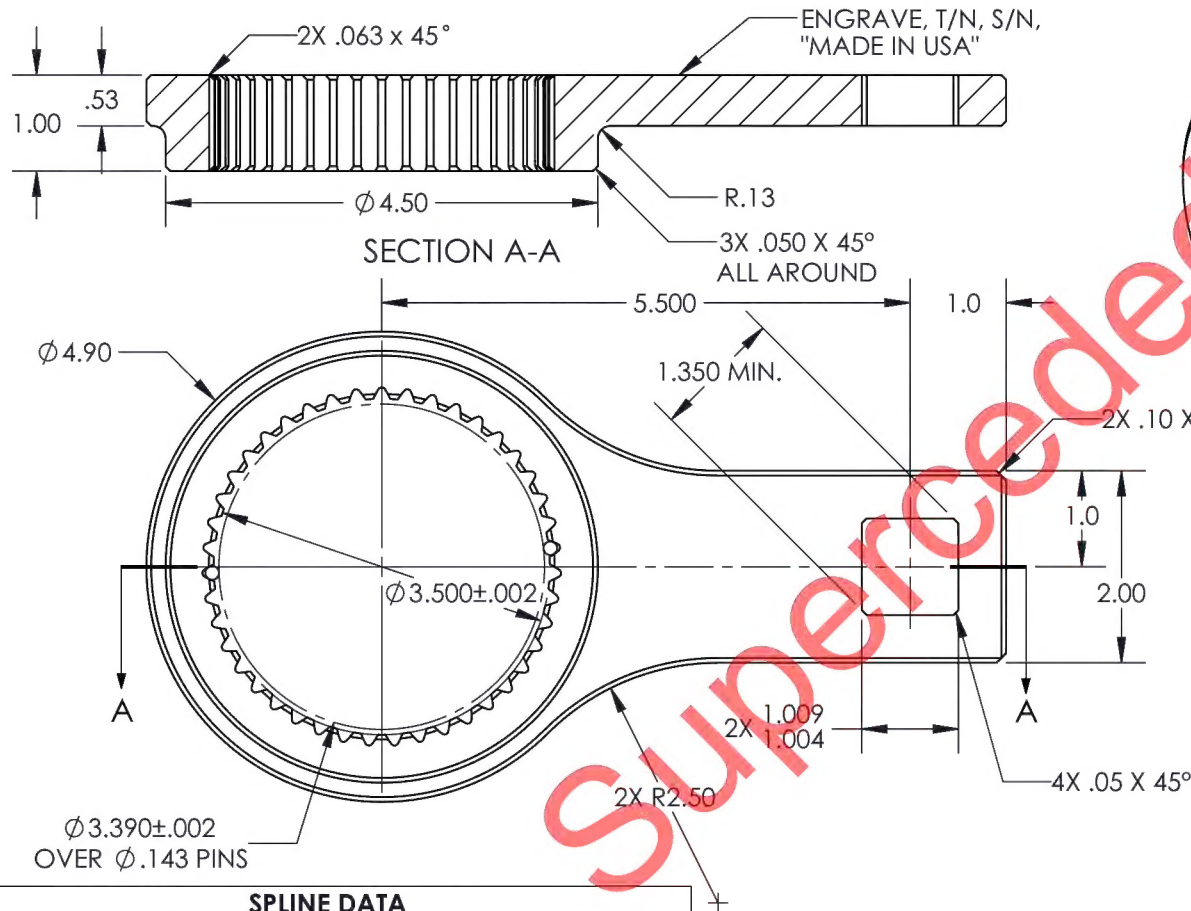


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D RADIUS FROM R1.5 TO R2.5, CH'D LENGTH BETWEEN CENTER OF GEAR & CENTER OF SQUARE DRIVE FROM 5.000, CH'D SIZE OF SQUARE DRIVE TO STANDARD SIZE PER S.E.	3/13/2012	RJC	SE
1A	ADDED NOTE 1, REF. TOOL NUMBER: 407-240-008-101.	9/20/2012	RJC	SE
1B	ADDED ENGRAVING NOTE, ENGRAVE, T/N, S/N, "MADE IN USA". ADDED DIMENSION 1.350 MIN. CH'D B/O INFO WAS 1-1/8 X 9 X 5 IS 1 X 9 X 5.	7/16/2014	DJN	GE



UNDER REVIEW
URF 19-790 19.07.09 (VM)

NOTE:
1. REF. BELL TOOL NUMBER: 407-240-008-101.

SPLINE DATA	
TYPE	INTERNAL
NO. OF TEETH	43
DIAMETRAL PITCH	12/24
PRESSURE ANGLE	30°
MINOR DIAMETER	3.500 ±.002
DIAMETER OVER Ø .143 PINS	3.390 ±.002

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	WRENCH	4140	1X 9 X 5	

DART AEROSPACE	
TITLE WRENCH	
DWG NO. RBT400220	REV 1B
MAT'L 4140	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT RC 32-37
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 407
SCALE 1:2	DATE 3/12/2012
SHEET 1 OF 1	

Under Review Notification

Product #: Dart Tooling BELL

Raised By: VANESSA MOREL

Product Name: WRENCH

Date: 19.07.09

[illegible]**Description of Issue:**

RBT400220 : SEEMS LIKE THE PITCH ON OUR TOOL IS OFF
GO-NO-GO GAGE NEED TO BE MANUFACTURE
PRELIM DRAWING WILL BE RELEASED SOON

Distribution:

VP Operations
Director of Operations
Director Quality Assurance
QC Coordinator

Director of Engineering
Chief Engineer
Engineering Project Managers
Engineering Clerk

Customer Support Manager
Production Engineers
Production Planners
Purchasing Manager

Technical Support
Product Manager - Solutions Provider
Supply Chain Director / Senior Buyer
Marketing Eugene